# **PetroReyden**

## HD-BL4 License Grade Code HM 8255



### High Density Polyethylene (HDPE)

#### **Product Description**

"BL4 (HM 8255)" is a high density polyethylene with Butene-1 as co-monomer. It is a high molar mass, easily Process able, with high stiffness and impact good stress cracking resistance (ESCR) and even good moulding surface finish. Stabilization: Ca-Stearate, Irganox1010, Irgafos168.

#### **Applications**

General purpose grade for containers from 1 liter to about 500 liters capacity.

PROPERTY	UNIT	TYPICAL VALUE	TEST METHOD
MELT FLOW RATE(MFR) (190°C/2.16KG) (190	g/10min	-0.35 8.5	ISO 1133
DENSITY	g/cm3	0.952	ISO 1183
CHARPY NOTCH IMPACT STRENGTH	Kj/m2	25	ISO 179
SWELL RATIO	%	140 ± 20	Internal Method

#### **Processing Condition**

Mended melt temperature: 180-220 °C

Producer: Amir Kabir Petrochemical Co.

Licensor: Basell

Packing: 25 Kg plastic bag

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