



LD –LF0200

Low Density Polyethylene

Product Description

LF0200 is a high molecular weight low density polyethylene film grade combining good flexible extrusion behaviour and superior mechanical properties. Film made from LF0200 exhibits high dart impact combined with excellent yield and tensile strength and high stiffness. Its toughness bears even in cold temperatures. The film can be sealed on all types of machines. The film possesses good dimensional stability and is resistant to tearing and breaking. LF0200 contains antioxidant.

Applications

- General purpose bags
- Packaging of mechanical parts Industrial film
- Carrier bags large bottles
- Coextruded milk bags
- Low tension power cables insulation and industrial injection moulding

| PROPERTY | UNIT | TYPICAL VALUE | TEST METHOD |
|--------------------------------|------------|---------------|-------------|
| MFI (190 °C/2.16 KG) | gr/10 min. | 2 | ASTM D 1238 |
| DENSITY | gr/ml | 0.920 | *TSTM 209 B |
| SOFTENING POINT | °C | 94 | ASTM D 1525 |
| HAZE | % | 15 max. | ASTM D 1003 |
| GLOSS @ 60 | Gu | 60 min. | ASTM D 523 |
| ELONGATION @ BREAK (MD) | % | 330 min. | ASTM D 882 |
| ELONGATION @ BREAK (TD) | % | 600 min. | ASTM D 882 |
| TENSILE @ BREAK (MD) | kg/cm | 160 min. | ASTM D 882 |
| DART IMPACT | Gr | 100 min. | ASTM D 1709 |

* TSTM = Toyo Soda Standard Test Method. The above data are typical laboratory average. They are intended to serve as guides only.

Process conditions

LF0200 can be easily processed in all types of extruders.

The temperature of the polymer at the die output should be in the range of 160-180°C. Minimum blow up ratio should be about 2 in order to keep a good balance of mechanical properties.

To avoid blocking and shrinkage in the reel, the film temperature at the nip rollers and haul off should be kept as close as possible to the ambient temperature.

Producer: Bandar Imam Petrochemical Co.

Licensor: TOSHCORP

Packing: 25 Kg plastic bag

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